



Dart Hawkesbury  
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Tel (613) 632-5200

**D2565-211**  
**Job Sheet 167319-B**



Part No: D2565-211

Job Qty: 1 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/2/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Ship Via:

DWG REV. E

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 1 Ea  | 11/1/17    | 11/1/17  | 0.00      | 0.00    | Start up container    |           | MU       |
| 100   | Brake NC           | 1 pcs | 11/1/17    | 11/1/17  | 0.00      | 0.13    | Brake NC 2            |           | MU       |
| 110   | Small Fab          | 1 pcs | 11/1/17    | 11/1/17  | 0.00      | 0.14    | Small Fab             |           | MU/DAS   |
| 120   | QC                 | 1 pcs | 11/1/17    | 11/1/17  | 0.00      | 0.00    | QC5                   |           | 38       |
| 130   | Powdercoat         | 1 pcs | 11/2/17    | 11/2/17  | 0.00      | 0.03    | Powdercoat2           |           | 38       |
| 140   | QC                 | 1 pcs | 11/2/17    | 11/2/17  | 0.00      | 0.00    | QC3                   |           | 38       |
| 150   | Packaging          | 1 pcs | 11/2/17    | 11/2/17  | 0.00      | 0.00    | Packaging3            |           | 9-88     |
| 160   | QC21-SA            | 1 Ea  | 11/2/17    | 11/2/17  | 0.00      | 0.00    | QC21                  |           | 17/11/20 |

Part Op 100 - 1- Punch as per Dwg D2565 using DT 8313 2- Deburr and polish

Descriptions: 110 - Deburr and polish

120 - QC5- Inspect part completeness to step on W/O

130 - START TIME: 3:00 OVEN TEMPERATURE: 400° FINISH TIME: 3:30 M 13804

140 - QC3- Inspect Part Finish

150 - Identify as per dwg & Stock Location:

160 - QC21- Final Inspection - Work Order Release

### Job Allocations

| Operation             | Component Part               | Required | Inventory | Allocated | Std Qty |
|-----------------------|------------------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | FMB38403.80 M304TR0.750W.049 | 1        | 183       | 0         | 0       |

### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE  
**S007072**

**Dart Aerospace Ltd.**

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**Strut**

**PART NO: D2565-211**

**Revision:**

**Operation: Start up Operation**

**Quantity: 1**

**Change No:**

**Mfg Date: 11/06/17**

**Job No: 167319-B**